

# Woburn Original block paving product information



BES 6001:2008



A subtle and stylish yet tough and hard-wearing block range that provides a practical, highly distinctive solution to a whole range of paving requirements.

- Contemporary appearance, reminiscent of natural sandstone setts
- Colour mix options to achieve subtle shade differences between adjacent blocks
- Wide range of sizes can accommodate large scale formal spaces to more intimate areas
- Size range also provides opportunity to create random patterns and area delineations
- Chamferless profile creates a smoother riding surface

### Applications

Woburn Original block paving is suitable for all pedestrian areas and town centres and areas subject to vehicular overrun. Refer to our technical department for further guidance on suitability for given applications.

### Manufacturing standard

Woburn Original block paving is manufactured using a semi-dry process and compliant to European Standard BS EN 1338.

All Aggregate Industries' products are manufactured in accordance with ISO 9001 with factory compliance to ISO 14001.

### Performance

**Strength:** The strength requirements are met to the manufacturing standard.

**Slip and skid resistance:** The potential for slip is 'low' in accordance with manufacturing standard.

### Complementary products

Woburn Rumbled block paving, Countryside Classic kerb and Block kerb.



### Colour swatches



1. Rustic
2. Graphite

## Woburn Original block paving

Size (mm)	300x200	201x134	134x134	100x134	201x134	134x134	100x134
Thickness (mm)	80	80	80	80	60	60	60
Weight (kg)	10.9	5.0	3.3	2.4	3.7	2.4	1.8
Units/m <sup>2</sup> (approx)	16.7	37.2	55.7	74.7	37.0	56.0	75.0
No. per pack	108	240	360	480	312	468	624
M <sup>2</sup> /pack (approx)	6.46	6.46	6.46	6.43	8.43	8.35	8.32
Pack weight (T)	1.18	1.19	1.17	1.17	1.14	1.14	1.14
Colour available	Ru*, Gr*	Ru, Gr,	Ru, Gr,	Ru, Gr,	Ru, Gr,	Ru, Gr,	Ru, Gr,
Chamfered	No	No	No	No	No	No	No

Ru - Rustic / Gr - Graphite

\*MTO with minimum order of 70 packs.

Available as an Infiltra concrete block permeable paver (CBPP) in 60mm version on MTO basis with minimum order of 70 packs.



Q24. For NBS clauses, refer to Charcon technical services

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## Sustainability and local sourcing

**Energy use:** Aggregate Industries is at the forefront of sustainability and has committed to reduce carbon emissions by 20% by 2012 based on a base line.

**Recyclable:** 100% of the product can be recycled thus reducing the amount of material that is sent to landfill.

**Manufacturing location:** produced in the UK, with locally sourced materials under strict environmental and social legislation, for local supply.

**Responsible sourcing:** Aggregate Industries is the first company in the world to achieve a BES 6001:2008 Responsible Sourcing Certificate from BRE Global. Products are assessed on:

- quality management
- environmental management
- health and safety management
- greenhouse gas emissions
- minimising raw material usage
- labour practice
- biodiversity
- community engagement.

## Key aggregates and recycled content

Woburn Original block paving is manufactured using quartzite aggregates.

### Generic green guide rating\*

Concrete block pavers, CBP (80mm) over prepared recycled sub-base - **A rated.**

Concrete block pavers, CBP (80mm) over prepared sub-base - **B rated.**

### Policies

Aggregate Industries' policies on the environment and community, health and safety and sustainable solutions for different product applications can be viewed on our website [www.aggregate.com](http://www.aggregate.com)

### Installation standard

Install in accordance with the relevant section of BS 7533. For specific guidance refer to [www.charcon.com](http://www.charcon.com) or call the technical helpline on 01335 372222.

### Maintenance and cleaning

Charcon can supply on request advice on specific stain removal and general maintenance, suitable cleaning products and referrals to specialist cleaning companies.

## COSHH data

Full COSHH data on Charcon products is available on request. Please call the technical helpline on 01335 372222.

## Technical support

Detailed guidance and assistance with the preparation of specification of Charcon hard landscaping products, including model clauses, is available through the sales office. A free technical design service is also available.

**For further information, please refer to Charcon technical services on 01335 372222.**

\*Ratings based upon generic green guide values (2009) supplied by BRE Global Ltd, [www.thegreenguide.co.uk](http://www.thegreenguide.co.uk)

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